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Guangdong JMA Aluminium Profile Factory (Group) Co., Ltd.

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坚美铝材
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坚美铝业微信公众号
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Catalogue 2024

集团简介:

广东坚美铝型材厂(集团)有限公司(以下简称坚美公司)成立于1993年,座落在全国唯一的铝合金型材产业知名品牌创建示范区——广东省佛山市南海区,是一家集铝合金建筑型材、工业型材和铝合金门窗幕墙研究、设计、生产及销售于一体的行业龙头企业,产品广泛用于建筑、工业、汽车、光伏、电子通讯硬件、天桥等领域。

坚美从1997年开始先后引入了质量、环境、职业健康、能源、品牌培育等多个管理体系,2002年启动信息化和工业化融合工程,2010年被国家工信部评为“两化融合促进节能减排试点示范企业”,同年导入卓越绩效管理。通过学习融合美国经济学家和日本质量大师的质量管理理论,深入挖掘自身优势和行业特点,提炼出“价值链嵌入全过程”的“三关两全”质量管理模式,并应用到企业经营管理中,取得显著成效。2015年被工信部评为管理模式经验的“质量标杆”企业,并荣膺第二届中国质量奖提名奖。

基于“品牌的背后是质量和创新,质量和创新的背后是管理,而管理的背后是文化”的认识,坚美制定“文化、创新、营销、人才、品牌”五大战略和目标。通过打造以“坚持追求完美”为核心价值观的企业文化,培育广大员工在质量提升、研发创新、品牌树立、服务改善的方方面面都不断追求完美,成为企业持续发展源源不断的动力。

通过不断加大投入,坚美生产基地面积达1200亩,拥有国内领先水平的高效节能环保熔铸生产线、从日本、意大利引进智能化挤压设备、全自动立式氧化电泳生产线和全自动氟碳喷涂生产线,建成国际先进的自动化立体仓库、模具加工中心、隔热铝材生产中心、深加工中心,购置国际先进检测设备100多台套。建立国家企业技术中心,博士后科研工作站,国家认可实验室,技术研究院,成为研发创新的强大保障。通过自主研发和联合研发,坚美目前已形成超高、层建筑幕墙铝型材解决方案技术、城际列车型材生产技术、新能源汽车铝型材生产技术、铝合金熔炼消除杂质系统技术、阳极氧化前处理废水零排放技术、高端环境友好型门窗系统研发技术等多项核心技术体系。坚美也成为行业内唯一一家全程参与国家“十一五”和“十二五”科技支撑计划重点项目的企业,获评国家重点新产品两项。迄今为止,坚美公司参与国家科研项目7项、制定国际标准2项、主导及参与修订国家和行业标准204项。同时注重知识产权保护,目前已经申请和拥有各类专利1000多件,其中国际专利10件,国家发明专利125件。

坚美品牌目前已在国内外享有较高的知名度和美誉度,产品销售覆盖全国30多个省市,远销全球多个国家和地区,应用于人民大会堂、中央电视台新台址、北京奥运村、香港环球贸易广场(ICC)、沙特阿拉伯CMA大楼、日本东京邮政大楼、阿联酋阿布扎比Gateway Sky大厦等国内外著名重点工程和标志性建筑。全球十座超高层建筑,五座选用坚美铝材。

坚美从小到大,持续健康发展,还有赖于政府和社会各界关爱帮助。未来,坚美将继续坚持品牌、创新、和谐、共赢的理念,为实现百年坚美梦而不懈努力。



曹锐斌董事长向中共中央政治局委员、广东省委书记胡春华介绍生产情况。

Chairman Cao Ruijin was introducing the production equipment to Hu Chunhua, a member of the Political Bureau of CPC Central Committee and Secretary of Guangdong Provincial Party Committee.



坚美公司董事长曹湛斌(左起第六)在北京人民大会堂领奖。

JMA wins the Nomination Award of the 2nd China Quality Award in 2016. Chairman and CEO Cao Zhanbin (6th from the left) is accepting the award in the Great Hall of the People in Beijing.

Profile of JMA Group:

Guangdong JMA Aluminium Profile Factory (Group) Co., Ltd. (hereinafter referred to as JMA), established in 1993, is located in Nanhai District, Foshan City, Guangdong Province, the only demonstration area for famous brands in the aluminium alloy profile industry in China. JMA Group is a comprehensive leading enterprise that integrates research, design, production and sales of aluminium alloy construction profiles, industrial aluminium profile as well as aluminium alloy doors & windows and curtain walls. Our products have been widely used in construction, industry, automobile, photovoltaic, electronic communication hardware, overpass and other fields.

Since 1997, JMA has introduced many management systems, such as quality, environment, career health, energy, brand cultivation etc. In 2002, JMA started the fusion project of information and industrialization. In 2010, JMA was awarded as "Demonstration Enterprise of Industrial and Information Facilitate Energy Saving" by the Ministry of Industry and Information Technology, and introduced Performance Excellence Model. By learning and integrating the quality management system of American economists and Japanese quality master, we can deeply tap our advantages and industry characteristics. Then we extracted the "Three Concerns & Two Wholes" quality management system during the process of embedding of value chain, applied it to management of enterprise and achieved remarkable effect. In 2015, JMA was awarded as quality demonstration enterprise of management model by the Ministry of Industry and Information Technology, and won the Nomination Award of the 2nd China Quality Award.

Based on the theory of "What support the brand are quality and innovation. What supports quality and innovation is management. What supports management is culture." JMA worked out five strategies and goals of "culture, innovation, marketing, talent, and brand". By building the core value of "insisting on pursuing perfection", JMA will cultivate employees to constantly pursue perfection in all aspects of quality improvement, R&D innovation, brand building and service improvement, which will become a constant driving force for the sustainable development of the enterprise. With increasing input, JMA's manufacturing bases about 800,000m². We own domestic leading level of power-saving environmental melting production line, extruding presses introduced from Japan and Italy automatic vertical, anodizing and electrophoresis production lines, and PVDF painting lines. JMA successfully built the world-leading level of automatic warehouse, die-casting center, thermal break aluminium profile production center, machining center and also bought more than 100 sets of advanced testing equipment. JMA set up national enterprise technology center, production research station, national recognized laboratory, technology research center, which became a strong backup of research innovation. By independent and associated research and development, JMA has setup a novel technology scheme for curtain walls in super-high-rise buildings, also produced the technology of profiles for inter-

city train, smoke prevention and dust control in aluminium melting, zero emission in anodizing pre-treatment, high edge environmental friendly window & door system research technology. JMA has also become the only enterprise in the industry that has participated in the key projects of the national "Eleventh Five Year" and "Twelfth Five Year" science and technology support plans, and has been awarded two national key new products. So far, JMA has participated in 7 national scientific research projects, 2 international standard, and 204 national industrial standards. Meanwhile, JMA pays great attention to intellectual property protection. At present, JMA has applied for and owned more than 1000 patents, including 10 international patents and 125 national invention patents.

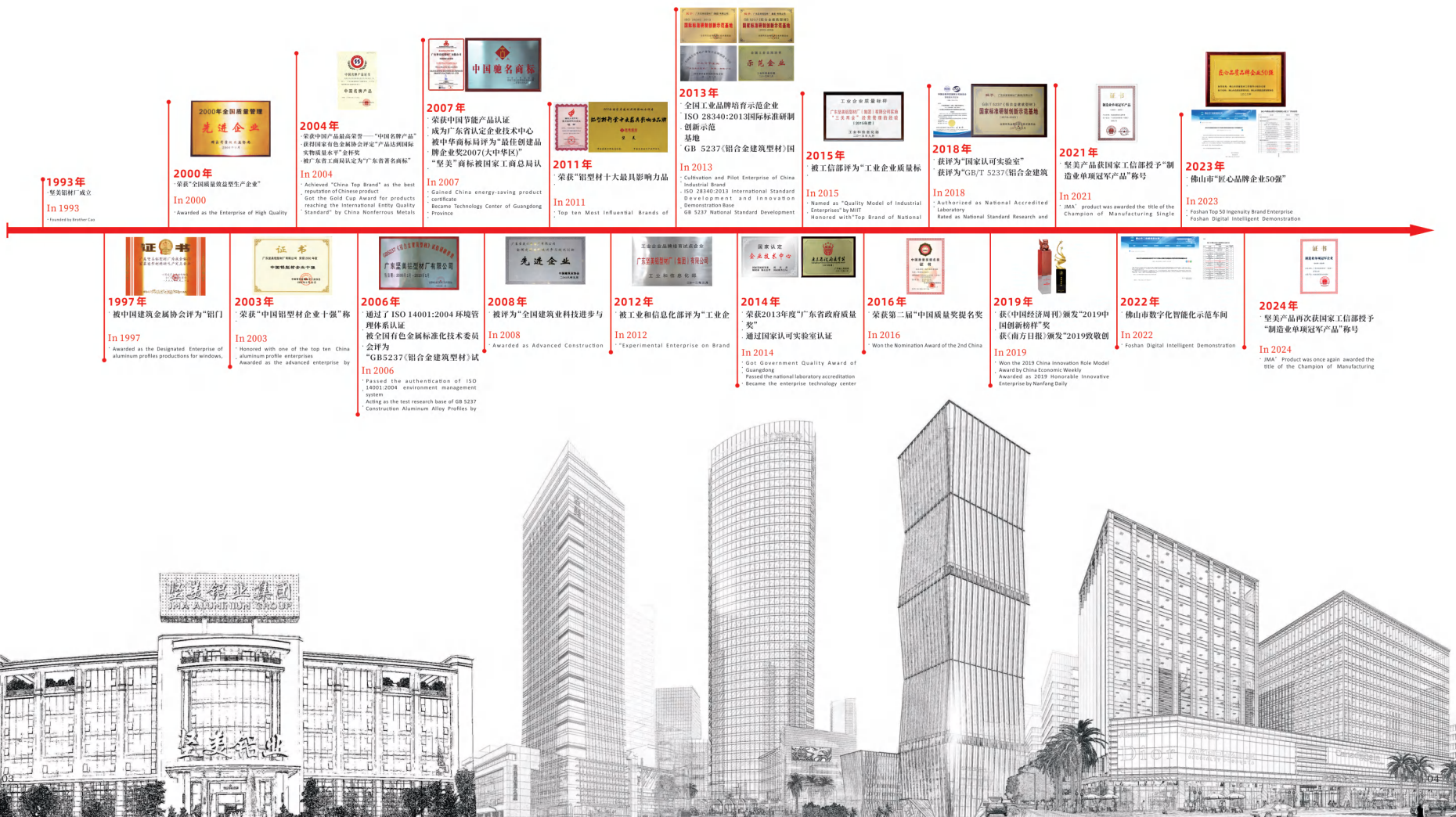
JMA brand has gained a good reputation at home and abroad. Our products sell well in more than 30 provinces and cities in China as well as many other countries and districts overseas. JMA profiles have been applied in many famous projects and landmark buildings in domestic and overseas such as the Great Hall of the People, New CCTV headquarters, Beijing Olympic Village, Hong Kong International Commercial Center (ICC) in HK, the CMA Building in Saudi Arabia, Japan Tokyo Post Tower, and Gateway Sky Building in UAE. By now, five of top ten highest landmark buildings in the world have been built with JMA aluminium profiles.

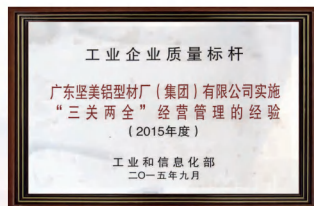
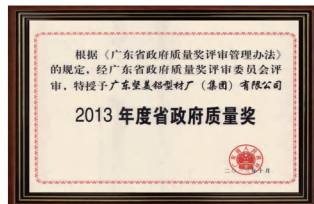
JMA's sustainable and healthy development from small to large also depends on the care and support of the government and all sectors of society. In the future, JMA will insist on the theory of brand, innovation, harmony and win-win, striving to become a centenary enterprise.



董事长向中共中央政治局常委,全国人大常委会委员长张德江和中央政治局委员,国务院副总理汪洋及佛山市各级领导汇报工作。

he director is reporting to Zhang Dejiang, a member of the Standing Committee of the Politburo the CPC Central Committee and the Chairman of the National People's Congress of the People's Republic of China, and Wang Yang, the Vice Premier of the State Council, and leaders at all level Foshan City.





机械装备与国际水平接轨 Mechanical Equipment In Line With International Level



熔铸车间 Melting Workshop

熔铸设备: 拥有当今国外先进的方排同水平顶浇铸铝棒生产线23座。
Melting equipments: 23 advanced hot top billet casting production lines.



模具设计中心 Design Center of Mould



具加工车间 Casting Workshop



9000吨及5000吨挤压生产线
9000 ton and 5000 ton Extruding press

挤压生产线 EXTRUDING PRODUCTION LINE

设备: 挤压设备拥有多款规格型号的挤压机62台, 3000-9000吨挤压机8台, 600-2750吨挤压机54台。
Extruding equipments: 62 extruding machines of various specifications, 3000-9000 ton extruding line: 8, 600-2750 ton extruding line: 54.

产品特性: 采用燃气加热棒温度实现梯温加热、均匀、采用先进的离线、在线淬火设备, 可生产2XXX系列、5XXX系列、7XXX系列等多种铝合金。并且匹配了三牵引装置, 可生产外接圆Φ720mm的各种轨道交通、工业及建筑用大断面型材。

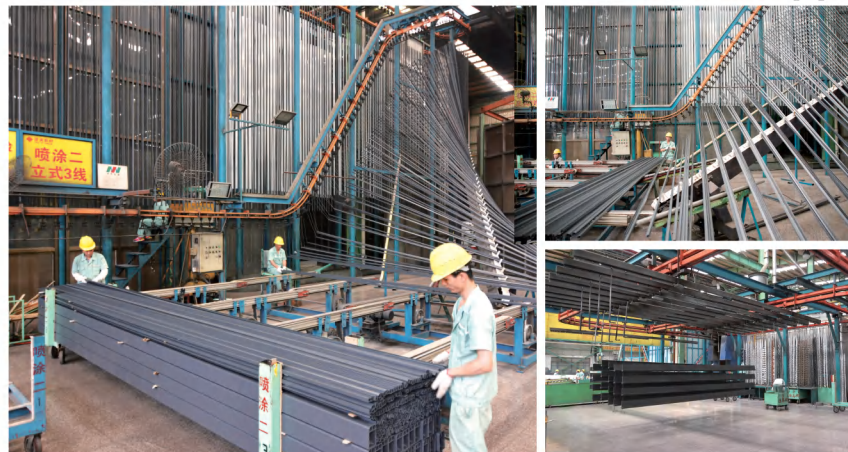
Characteristics: Heating the billet by gas-burning evenly and quickly, cooling the profile by balanced intensive cooling system, it can produce aluminum alloy of 2XXX, 5XXX, 7XXX series and so on. Equipped with triplicate pulling system, it can reduce different kinds of big size of industrial profiles with CCD 720 mm used for traffic, electronic, building etc.

氧化、电泳生产线

VERTICAL ANODIZING & ELECTROPHORESIS PRODUCTION LINE FROM JAPAN

氧化电泳设备(共12条): 立式阳极氧化电泳生产线10条; 卧式阳极氧化电泳生产线2条。

Anodizing and Electrophoresis Equipments: Vertical Anodizing and Electrophoresis Production Line: 10; Horizontal Anodizing and Electrophoresis Production line: 2.



粉末喷涂车间 Powder Coating Plant

粉末喷涂(多彩)生产线

POWDER COATING PRODUCTION LINE

粉末喷涂设备: 粉末喷涂卧式喷涂生产线4条; 立式喷涂生产线7条。

Powder Coating Equipments: Horizontal Powder Coating Production line: 4; Vertical Powder Coating Production line: 7.

产品标准: GB5237.4-2017 欧洲Qualicoat; 工艺特性: 全套引进瑞士金马、意大利喷涂设备。

产品特性: 产品附着力好, 耐酸雨及耐碱, 与外墙装饰融为一体, 时尚、高雅。

Product standards: GB5237.4-2017 and Qualicoat of Europe Technical characteristics: Advanced powder coating

production lines imported from Switzerland and Italy.

product characteristics: high adhesiveness and good resistance to acid rain and alkali. Elegant and modern in decoration.



氟碳喷漆车间 PVDF Painting Plant

氟碳喷漆生产线

PVDF PAINTING PRODUCTION LINE

氟碳喷漆设备: 氟碳喷漆卧式生产线4条; 氟碳喷漆立式生产线1条。

PVDF Painting Equipments: Horizontal PVDF Painting Production line: 4; Horizontal PVDF Painting Production line: 1.

产品标准: GB5237.5-2017; 工艺特性: 全套引进日本兰氏喷漆设备。

产品特性: 产品附着力好, 经得起各种气候腐蚀, 不会积聚污垢, 颜色均匀鲜艳, 是目前铝型材表面处理最好的产品。

Product standards: GB5237.5-2017; Technical characteristics: full set of Randburg PVDF painting line from Japan.

Product characteristics: With good adhesion, high resistance against any climatic corrosion, no dirt accumulation, sharp color. It is the best surface treatment at present.

隔热型材生产设备（共16条）

THERMAL BREAK PROFILE PRODUCTION EQUIPMENTS

成套引进瑞士MULLER(慕勒)穿条隔热型材设备生产线8条;成套引进美国注胶隔热型材设备生产线2条;木纹生产线6条。

Total 16 lines, Thermal Break Production line of Bar-Insertion from Switzerland MULLER: 8 Thermal Break Production line of Fill-debridge from USA: 2, Wood Grain Production lines: 6



隔热穿条车间 Thermal Break Plant of Bar-Insertion



木纹生产线 Wood-effect Coating Production



自动包装生产线 Automatic Packing Production Line



深加工车间 Fabrication Workshop



自动化立体仓主要参数:

货位数: 9979个

承载载荷: 1.5吨

输送机速度: 2-16m/min

堆垛机运行速度: 120m/min

车运行速度: 120m/min

Main parameter of automatic 3D

Storehouse:

Quantity of goods allocation: 9979

Bearing Load: 1.5 tons

Conveyor speed: 2-16m/min

Running speed of stacker: 120m/min

The car running speed: 120m/min



智能穿梭车 Shuttle Car



自动化立体仓
Automatic 3D Warehouse



狮山厂区发货大道
Intelligent Warehouse



坚美检测中心 JMA ALUMINIUM GROUP Testing center



国家认可实验室
The nationally-recognized laboratory

国家和行业标准制定领军企业

Leading Enterprise of National and Industrial Standard Drafting

坚美全程代表国家参与 ISO 28340:2013《铝及铝合金阳极氧化复合膜》产品标准提案和制定，共历时8年，承担30多项实验任务，提供上万个试验数据，为我国掌握国际标准制定权和话语权作出突出的贡献。

JMA representatives participate in constituting ISO 28340:2013 "anodized aluminum and aluminum composite film" product standards and the development of the proposal on behalf of Country. Total of eight years, JMA bears more than 30 experimental tasks and has made outstanding contributions for China's grasp of international standards formulate and voice by providing tens of thousands of test data.

坚美共主导和参与国家及行业标准194项，其中主导起草21项

JMA led and participated in 194 national and industrial standards, thereto led the drafting of 21 international standards.



2005年 日本——国际标准首次讨论会议
2005 Japan - First discussion meeting for international standards

2011年 法国——国际标准讨论会议
2011 France - Discussion meeting for international standards

2012年 德国——国际标准最终审定会议
2012 Germany - Finalization meeting for international standards

坚美公司历年技术研究开发项目及注册专利：

“十二五”国家科技支撑计划重点项目“岛礁工程快速建筑材料、构件研究与应用示范”子课题：新型功能材料在岛礁工程中的应用研究（项目编号：2014BAE15802）

“十二五”国家科技支撑计划重点项目“节能建材在岛礁工程中的应用示范”子课题：低能耗建筑外围护系统设计与应用（项目编号：2011BAJ04804）

“十二五”国家科技支撑计划“环境友好型建筑材料与产品研发”课题：典型岛礁地区建筑外围护系统研发（项目编号：2006BAJ02806）

“十一五”国家科技支撑计划“岛礁工程快速建筑材料与产品研发”课题：大断面复杂断面铝合金型材挤压工程技术研究（项目编号：2007BAE38803）

国家重大科技专项“铝合金大截面长杆状型材节能技术与应用”（项目编号：2007EA780016）

国家工信部项目“铝基复合材料制备技术集成示范”

国家重大新产品计划项目“400型舰艇外罩及隔热合金”

国家重大新产品计划项目“海基建设用耐蚀节能铝合金型材”

广东省教育廳产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2011A09020104）

广东省科技厅产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2010A080407001）

广东省科技厅产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2010A080407001）

广东省科技厅产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2010A080407001）

广东省科技厅产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2010A080407001）

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广东省科技厅产学研结合重大课题“铝基复合材料在岛礁工程中的应用”（项目编号：2010A080407001）

JMA technical R&D project and patent over these years:

The Major project of "Research and Application Demonstration of Rapid Construction Materials and Components of Island and Reef Projects" a key project of the "Twelfth Five Year Plan" National Science and Technology Support Plan; Application Research of New Functional Materials in Island and Reef Projects (Project No. 2014BAE15802)

The Major project of "Research and Development of Complete Application Technology of Energy saving Building Materials", a key project of the "Twelfth Five Year Plan" National Science and Technology Support Plan; Design and Application of Low Energy Consumption Glass Exterior Window System (2011BAJ04804)

The subject of "Research and Development of Environmental Friendly Architectural Materials and Products" of the National Science and Technology Support Plan; Research and Development of Building Exterior Window System for "Yip-Areas" (Project No. 2006BAJ02806)

The "Research and Development of Advanced Aluminum Fabrication Technology" project of the "Eleventh Five Year Plan" National Science and Technology Support Program; Research on Engineering Technology of Extrusion of Large cross section and complex cross section Aluminum Alloy Profiles (Project No. 2007BAE38803)

National Spinal Program Project "Innovation and Application of Aluminum Alloy Large Ingot Long Rod Heating Furnace Energy saving Technology" (Project No. 2007EA780016)

"Pilot demonstration of informatization and industrialization integration to promote energy conservation and emission reduction", a project of the Ministry of Industry and Information Technology of the People's Republic of China

National key new product plan project "Series 600 Sunshade external casement thermal break aluminum alloy window" National key new product plan project "Weatherproof energy-saving aluminum alloy doors and windows for island construction"

The Major project of the Ministry of Education of Guangdong Province on the combination of production, teaching and research: "Research and Development of New Materials for Harshy CRH6 Intensity Trains" (Project No. 2011A09020104)

The core technology research and development and application project of Guangdong Strategic emerging industry "Development and application of the technology and equipment for wastewater zero discharge process from Aluminum profile Anodizing surface treatment" (Project No. 2011A032303031)

The major science and technology special plan project of Guangdong Province "Development and application of energy-saving and environment-friendly high-efficiency aluminum melting furnace" (Project No. 2010A080407001)

Guangdong Provincial Major Science and Technology Special Plan Project "Development and Demonstration of Key Technologies for Energy saving and Consumption Reduction in Aluminum Processing Industry and Recycling of Three Wastes" (Project No. 2010A08064023)

International invention patent (USA): a full model automatic packaging machine for aluminum profiles (Patent No.: US 10422812 B2)

International invention patent (Europe): a type of door and window (Patent No.: 3147445)

International invention patent (Europe): a type of aluminum alloy profile and its manufacturing method (Patent No.: 3248779)

International invention patent (Europe): A drainage device of a push-pull device (Patent No.: 3258052)

International invention patent (Australia): A sealed push-pull device (Patent No.: 2015210472)

National invention patent: Production method of aluminum profile for motor shell and motor (Patent No.: ZL20201184168.0)

National invention patent: A type of Al-Mg-Si aluminum alloy bar and its heat treatment method (Patent No.: ZL201911336398.5)

National invention patent: A type of high thermal conductivity radiator aluminum profile and its preparation method, radiator (Patent No.: ZL201911955424.X)

National invention patent: Production method of aluminum profile for motor shell and motor (Patent No.: ZL20201184168.0)

National invention patent: A type of high thermal conductivity radiator aluminum profile and its preparation method, radiator (Patent No.: ZL201911955424.X)

National invention patent: Production method of aluminum profile for motor shell and motor (Patent No.: ZL20201184168.0)

National invention patent: A type of high thermal conductivity radiator aluminum profile and its preparation method, radiator (Patent No.: ZL201911955424.X)

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坚美精神——正气和谐 关爱员工 高效创新 追求卓越

JMA SPIRIT——HONESTY AND HARMONY, CARING FOR STAFF, HIGH EFFICIENCY AND CREATIVITY, PURSUING EXCELLENCE

公司倡导“正气和谐、关爱员工、高效创新、追求卓越”精神，设定人力资源发展规划，定期进行管理提升培训和活动，培养出来具备专业、真诚、团结、拼搏等素质的人才，同时为员工创造一个倍受关怀、和谐协调的工作和生活环境，使员工在为公司作出贡献的同时可以提升自我，实现自我。

JMA is well acquainted with use of talent and is deeply aware of importance of team construction, therefore the excellent talents cultivated by the company are characterized by specialty, sincerity, solidarity and struggling. The regular training or campaigns held by the company has not only maintained the advance nature of personnel but also create a concerned and harmonious working environment for employees so as to realize and upgrade their values while making contribution to the company.



坚美铝业集团20周年暨新办公大楼落成庆典
The Celebration of JMA Aluminium Group 20th Anniversary and the New Office Building Completion



坚美铝业集团20周年庆典员工参观新办公大楼
The staff visited the new building in the 20th Anniversary of JMA Aluminium Group



坚美铝业集团20周年员工聚餐
The 20th Anniversary Party of JMA Aluminium (Group)



坚美参加第十八届中国经济论坛
JMA participates in the 18th China Economic Forum



我司参加创省名牌示范区启动仪式并作品牌建设经验介绍
JMA participates in the Launching Ceremony of Guangdong Province's Famous Brand Driven Strategy Demonstration Zone and shares the experience of brand building



“三关两全”优秀质量管理模式培训
Management Training of JMA



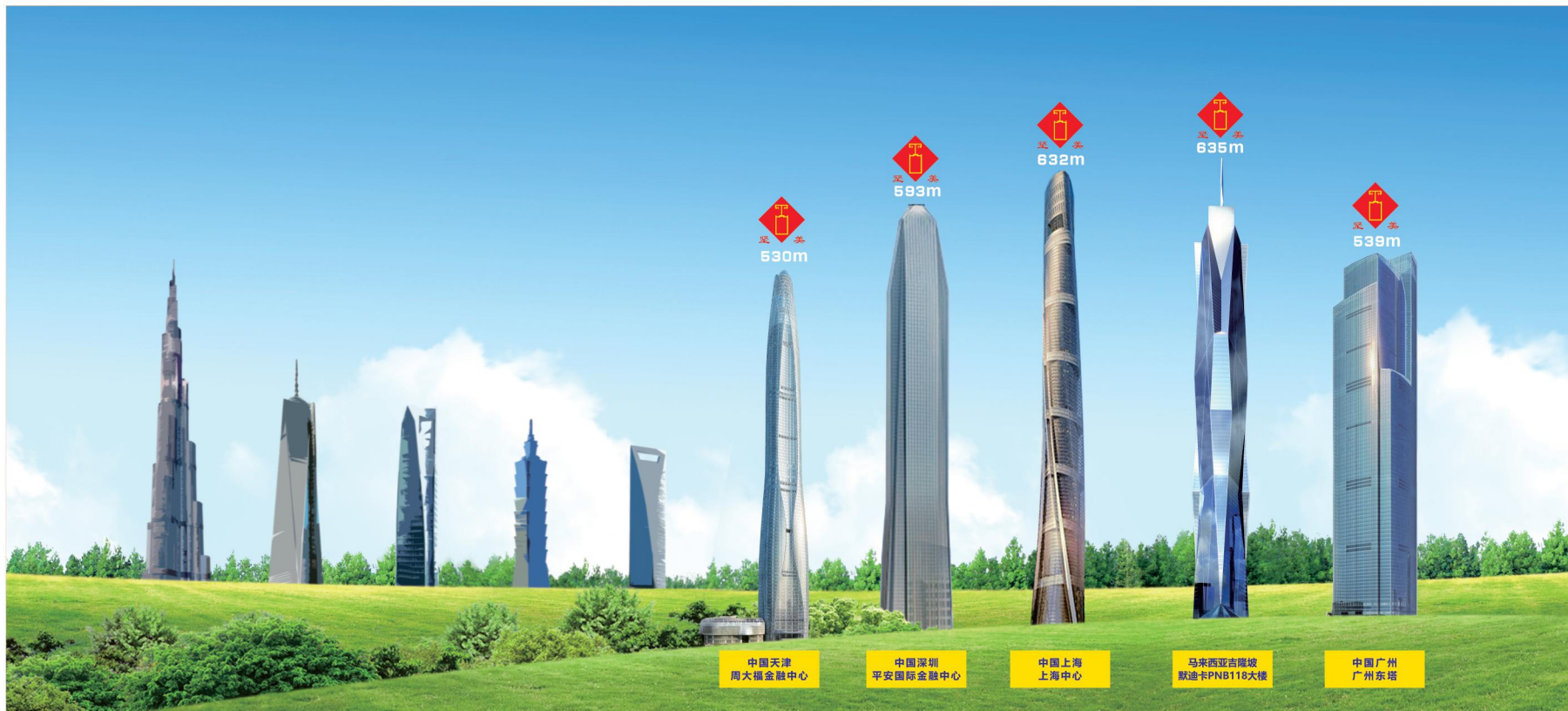
坚美外国专家对我司员工进行质量培训
Foreign experts assist to train the employees regarding the quality management.



2019年广东扶贫济困日南海慈善活动月启动仪式
To participate in charity activities in the community.

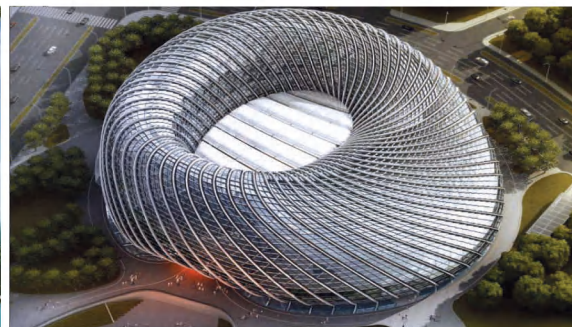
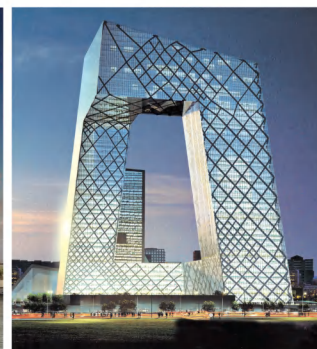


坚美销售总经理向经销商介绍公司概况
General Sales Manager introduced JMA to customers.

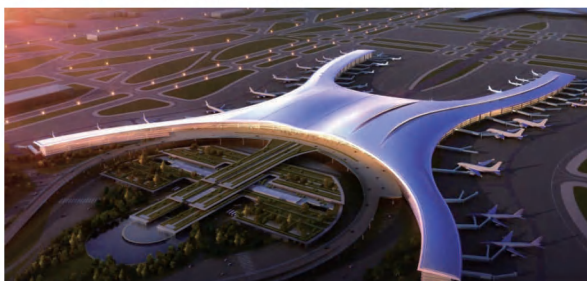
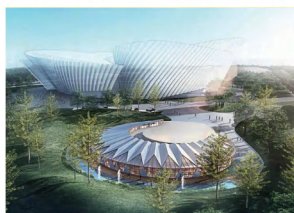


全球五座著名地标建筑，均选用坚美铝材

Five famous landmarks in the world are made of JMA brand aluminum profiles



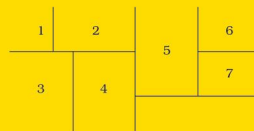
- | | | |
|---|---|----|
| 1 | 5 | 16 |
| 2 | 7 | 8 |
| 3 | 4 | 9 |
1. 人民大会堂门窗改造工程
Great Hall of The People of Beijing
 2. 军博大楼门窗改造工程
Military Museum Building
 3. 国家博物馆门窗改造工程
National Museum Building
 4. 武汉中心
Wuhan Center
 5. 上海外滩国际金融服务中心
Shanghai Bund International Financial Services Centre
 6. 中央电视台新台址 (楼高: 234米, 总建筑面积55万平方米)
CCTV New Center (height of 234m, Building Area of 550000m²)
 7. 海南三亚美丽之冠七星级酒店
Sanya Beauty Crown Seven-star Hotel
 8. 凤凰国际传媒中心
Phoenix International Media Center
 9. 中国工商银行总行
Head Office of Industrial and Commercial Bank of China (ICBC)



1. 澳门新濠影汇
Macao Melco Movies exchange
2. 广州地铁运行指挥中心
Guangzhou Metro Operations Command Center
3. 吉林长春规划展览馆
Changchun Planning Exhibition Hall
4. 重庆江北机场T3航站楼
Chongqing Jiangbei Airport T3
5. 西安微电子技术研究所
Xian Microelectronics Technology Research Institute



1. 深圳百度国际大厦
Shenzhen Baidu International Building
2. 深圳华润总部大厦
Headquarters in Shenzhen, China Resources Building
3. 广州电视台新址
Guangzhou TV New Site



1. 美国Stadium Place商务大厦 Stadium Place West,Seattle,America
2. 阿联酋阿布扎比国际机场 Abu Dhabi International Airport
3. 日本东京邮政大楼 Marunouchi 2 Chome (JP TOWER), Japan
4. 印度孟买沃里岛商务中心公寓-1973
World Residential Tower,Mumbai,India(310m)
5. 新加坡丹戎巴葛中心 TANJONG PAGAR, Singapore
6. 沙特阿拉伯麦加火车站
Mecca Railway Station,Kingdom of Saudi Arabia
7. 澳洲达令港景观大道 Darling Walk, Australia

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Profile for container



全铝单车专用型材
Profile for aluminum bicycle



电动机型材
Profile for electromotor



太阳能型材
Profile for solar panel



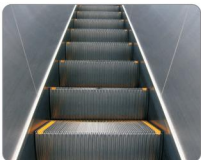
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Profile for radiator



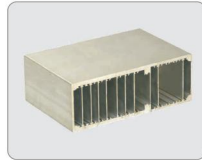
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通讯设备型材
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大断面及特殊合金型材
Large section and special alloy profile

